

Global Flavor and Fragrance Companies Major Facilities and Employees

1. Firmenich
2. Frutarom
3. Givaudan
4. T. Hasegawa
5. IFF
6. Mane
7. Robertet
8. Sensient
9. Symrise
10. Takasago

For each company, the report provides:

- Production, compounding, creative, and R&D facilities by country
- Workforce size

Contains 52 pages